

ROSSI MACHINE TOOLS

011 618 3277 / 073 662 2290

18 Margaret Mcingana Str. (Off M2, Maritzburg/Kaserne Str)

North Doornfontein

Johannesburg



250T \times 4000mm Hydraulic Press Brake

Type: WC67Y

380V/60HZ/3PH

E21 NC System 2 axis control

CE certification

Nominal forces	2500KN	
Working table length	4000mm	
Upright column Distance	3130mm	
Throat depth	400mm	
Beam stroke	250mm	
Open height / Day-light	540mm	
Beam Speed	Approach	110mm/s
	Working	12mm/s
	Return	110mm/s
Main Motor	Type	Y160M-6
	Power	18.5KW
	Speed	960R/Min
Weight	18600Kg	
Dimension	4900X2600X3300mm	

OPTIONAL:

HYDRAULIC OIL Gr. 68, 250LTRS @ R 24.00 p/ltr = R 6 000.00 + V

1. CAPACITY = 10mm PLATE x 4000mm / 12mm PLATE x 2500mm LENGTH /
2. MULTI V-BLOCK WITH MAX OPENENING = 100mm SUPPLIED
NB: TO INCREASE PLATE THICKNESS, INCREASE THE "V"-BLOCK SIZE
3. MECHANICAL STOPS FOR AIR-BENDING
4. MOTORISED BACKSTOP ON BALL-BEARING SCREWS
5. E21 CONTROLLER WITH 40 PROGRAMS AND 25 STEPS PER PROGRAM

